

# Rhumba Raspberry Lip Potion

C-1013-01

## DESCRIPTION

An elegant lip color enriched with **MEADOWESTOLIDE®** helps to moisturize and soften the lips. This emulsion based system provides a soft non-greasy feel with a rich color.

## ADVANTAGES

**BENTONE® LUXE WS** improves emulsion stability, while enhancing application.

**MEADOWESTOLIDE®** has been shown to improve the moisturization of the lips.

**FANCOL® POLYISO® 300-CG** gives a little body to the formulation, improves feel and softness on the lips.

## SPECIFICATIONS

Viscosity: DV-II. Spindle 7. 20rpm  
16,580 cps

Appearance: Thick berry colored cream

Phase	Ingredient	Supplier	%w/w
A	Deionized Water		55.50
	Glycerin		5.00
	Sodium Chloride		1.00
B	Cyclopentasiloxane (Mirasil CM5)	Momentive	11.50
	Cyclopentasiloxane, PEG-10 Dimethicone, Distearidimonium Hectorite ( <b>BENTONE® LUXE WS</b> )	Elementis	10.00
	Cyclopentasiloxane (and) Dimethicone/Vinyl Dimethicone Crosspolymer (USG 103)	Shin Etsu	5.00
	Hydrogenated Polyisobutene ( <b>FANCOL® POLYISO® 300-CG</b> )	Elementis	4.00
	Meadowfoam Estolide ( <b>MEADOWESTOLIDE®</b> )	Elementis	2.00
C	Red 27 Lake	Sensient Technologies	2.90
	Blue 1 Lake	Sensient Technologies	0.10
	Mica, Titanium Dioxide (KTZ Fine White)	Kobo Products	2.00
D	Caprylhydroxamic Acid, Caprylyl Glycol, Glycerin (Spectrastat)		0.50
	Flavor (Vanilla Coconut Milk Flavor)	Inolex	0.50

## Procedure:

1. Combine Phase A and heat to 75°C with propeller mixing.
2. Combine Phase B and heat to 75°C with homogenizer mixing.
3. Add Phase C to Phase B with homogenizer and mix until uniform.
4. Slowly add Phase A to combined Phase B/C with homogenizer mixing. Mix for 10 minutes.
5. Transfer to propeller mixing and begin cooling.
6. At 30°C, add Phase D. Mix until uniform.

Reference: BY-03353-41A

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